Iron and nickel ferrites as heterogeneous catalysts for the	ORAL
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Iron ferrite or magnetite (Fe₃O₄) and nickel ferrite (NiFe₂O₄) were synthesized by the hydrothermal route. X-ray powder diffraction revealed the formation of a single-phase cubic spinel structure for Fe₃O₄ and the formation of NiFe₂O₄ alongside with hematite as secondary phase. Transmission electron micrographs show that Fe₃O₄ particles are spherical while NiFe₂O₄ particles are quasispherical. The specific areas of Fe₃O₄ and NiFe₂O₄ were 6 m²g⁻¹ and 32 m²g⁻¹, respectively. Both ferrites were used as heterogeneous Fenton catalysts for the degradation of methylene blue (MB) as an organic contaminant. Fe₃O₄ achieved a MB removal of 78% while NiFe₂O₄ reached 97%. Fe and Ni leaching was less than 0.3% after 300 min of reaction. These materials were separated from the reaction media easily by external magnets.

Introduction

Fenton processes are extensively employed advanced oxidation processes for treating organic Heterogeneous Fenton pollutants. promises advantages over homogeneous Fenton which operates only in a narrow pH range (1-3) and produces iron sludge at the end of the process [1]. Various iron oxides and hydroxides have been used as Fenton catalysts, yet often with weak catalytic activity and challenges in stability and reusability. Spinel ferrites are a type of mixed iron oxides with the general formula MFe₂O₄ (M = Ni²⁺, Fe²⁺, Cu²⁺) which exhibit excellent magnetic properties. low toxicity, and chemical stability [2]. Ferrites have been used as adsorbents and catalysts for eliminating harmful dyes, phenols and antibiotics from water [3]. In fact, contaminants such as rhodamine B [1] and 4-Chlorophenol [4] have been treated by heterogeneous Fenton using ferrites. The performance of ferrites at removing contaminants depends on their properties which can be controlled by the synthesis method [1,4].

Methylene blue (MB) is a cationic dye extensively used in coloring paper, wool, silk, and cotton. However, it poses persistent hazards as a toxic, carcinogenic, and mutagenic contaminant [5]. The presence of these types of contaminants in wastewater has a potentially dangerous impact on the environment and human health. Therefore, it is necessary to look for simple contaminant removal methods [3]. The aim of this work is to study the synthesis, characterization, and behavior of magnetite (Fe₃O₄) and nickel ferrite (NiFe₂O₄) for the oxidation of contaminants in water by heterogeneous Fenton.

Material and Methods

The following reactants were used without further purification. Iron nitrate nonahydrate (Merck, 100%), ferric chloride hexahydrate (Fisher Chemical, 100%), sodium acetate (Loba Chemie, 99%), sodium hydroxide (Merck,>99%), ethylene glycol (Mallinckrodt, 99.8%), nickel nitrate hexahydrate 98%), (Alfa Aesar, hydrogen peroxide (Merck,30%w/w) and methylene blue (Fisher,92%). Fe₃O₄ was prepared according to Sun, et al. [7] with modifications. Precisely, 1.4 g of iron nitrate was dissolved in 20 ml of ethylene glycol. Then, 3.6 g of sodium acetate were added into the solution, and the mixture was stirred for 30 min. This solution was send for hydrothermal synthesis heated at 200 °C for 6 h. The autoclave was cooled down at room temperature, and the solid product was washed with deionized water (DI) and ethanol and dried at 60 °C for 2 h. NiFe₂O₄ was synthesized according to Kennaz, et al. [8] with modifications. Precisely, 20.2 g of iron nitrate were dissolved in 50 ml of Dl, and 7.4 g of nickel nitrate were dissolved in 50 ml of DI. Then, 20 ml of each solution were mixed and stirred for 30 min. A 2 M NaOH solution was added dropwise until the pH reached 12. The mixture was send for hydrothermal synthesis at 180 °C for 24 h. The product was washed, dried at 110 °C for 2 h, and calcined at 350 °C for 3 h. The crystalline structure of the samples was investigated through XRD analysis. A Bruker D8 ADVANCE equipment with Cu Ka radiation (1.54 Å) was operated at 40 kV. The textural properties were evaluated with a Quantachrome Instruments Nova4200e equipment. The Brunauer-Emmett-Teller (BET) model was applied to determine the specific surface area. The catalytic activity of ferrites was tested in the oxidation of MB. All tests were performed at room temperature under dark conditions. For the adsorption test, 50 mg of the catalyst was added to 50 ml of the 10 mgl⁻¹ MB solution and aliquots were taken at different times. The catalyst was separated, the MB concentration was measured by UV-vis spectroscopy. For the oxidation tests, the previous process was repeated except that 2 ml of H_2O_2 was added at the beginning of the test, such that the mass ratio of $H_2O_2/MB/ferrite$ was kept at 5:66.6:1.

Results and Discussion

The XRD patterns of Fe_3O_4 and $NiFe_2O_4$ are shown in Figure 1. The black pattern is indexed as a singlephase of Fe_3O_4 according to JCPDS card no.19-0629. The cubic spinel structure of $NiFe_2O_4$ was verified by the presence of characteristic peaks which matched with standard JCPDS card no. 01-086-2267. Hematite (Fe_2O_3) was detected as an impurity in this diffraction pattern.



Figure 1. XRD patterns of (a) Fe_3O_4 and (b) $NiFe_2O_4$ TEM micrographs of Fe_3O_4 and $NiFe_2O_4$ (Figure 2) reveal their very different morphology. Fe_3O_4 particles are smoother than the $NiFe_2O_4$ particles, this is due to the use of ethylene glycol as a solvent in Fe_3O_4 synthesis. The particle shape of Fe_3O_4 is spherical whereas the particle shape of $NiFe_2O_4$ is quasispherical, and both materials show agglomeration due to their magnetic nature.



Figure 2. TEM images at 200 nm, (a) Fe₃O₄, (b) NiFe₂O₄ The SSA of Fe₃O₄ and NiFe₂O₄ was determined by applying the BET model, and they correspond to 6 m²g⁻¹ and 32 m²g⁻¹, respectively. Ferrites were tested in the oxidation of MB, but first, an adsorption study in the dark without H₂O₂ was performed. As seen in Figure 3, around 20% of MB was adsorbed using ferrite (iron or nickel) after 300 min. 60% of MB was removed adding only H₂O₂. The removal of MB increased with the use of heterogeneous Fenton. which consisted of both H₂O₂ and ferrites, compared to only ferrite or only H_2O_2 . In fact, Fe_3O_4 and H₂O₂ reached 78% MB removal, while NiFe₂O₄ and H₂O₂ reached 97% MB removal under the same conditions. The lower catalytic activity of Fe₃O₄ compared to NiFe₂O₄ could be explained due to surface passivation, which has been observed in previous works [6]. The leaching of Fe was negligible in all tests; however, the leaching of Ni was less than 0.1% in the adsorption test, while in the NiFe₂O₄ + H₂O₂ test, the leaching reached 0.3%. This demonstrates the stability of the catalysts during the Fenton process.



Figure 3. Oxidation tests of MB in the presence of ferrite

Conclusions

Fe₃O₄ and NiFe₂O₄ were successfully synthesized by hydrothermal method, and they demonstrated to behave as heterogeneous Fenton-like catalysts in the oxidation of methylene blue. NiFe₂O₄ exhibited the highest specific surface area of 32 m²g⁻¹, and it was the most active for methylene blue oxidation reaching 97% removal. There was no significant leaching of Ni and Fe, and the magnetic properties of the catalysts eased their separation from the reaction media.

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